



R-312/200

HYDRAULIC ROTARY RIG

A new model

After the success of the R-312 HD Soilmec introduces the new model R-312/200 performing:

- bored piles with dry drilling or bentonite mud
- continuous flight auger piles (CFA)

The main features of the R-312/200 are the following:

- new powerful rotary
- high speed drilling
- easy transport: it can be transported with rotary and kelly bar installed
- compliance with the machine laws for safety standards
- total reduction of rig up time, about 20 minutes from arrival to the job site
- easy to use and handle
- low operating costs
- wide range of accessories (depthmeter, inclinometer, air conditioning, free fall winch)

| Large diameter bored pile | | |
|-----------------------------------|----------|----------------------------|
| Max pile diameter | mm | 1500 |
| Max pile depth | m | 48 (with 5x11 kelly bar) |
| | m | 38,5 (with 4x11 kelly bar) |
| Max nominal torque | kNm | 130 |
| Max drilling speed | rpm | 42 |
| Spin off speed | rpm | 153 |
| Main winch nominal line pull | kN | 133 |
| Auxiliary winch nominal line pull | kN | 56 |
| Engine | type | CUMMINS QSB5.9-C |
| Power | kW (BHP) | 153 (205) @ 2200 rpm |
| Crowd system | kN | 124 / 102 |
| Crowd cylinder stroke | mm | 3500 |
| Operating weight | tons | 35 |
| Transport weight (c/w kelly bar) | tons | 34 |

The nominal values are referred to 100% total efficiency.

| Continuous Flight Auger (CFA) | | |
|-------------------------------|------|------|
| Max pile diameter | mm | 750 |
| Max pile depth | m | 13+6 |
| Max nominal extraction force | kN | 380 |
| Transport weight | tons | 31 |

| Friction kelly bar – Ø 355 mm | | | | | |
|-------------------------------|-------------|------------|----------------|--------|--|
| elements no | length m | depth m | weight tonn | H m | |
| 4x | 6,0 | 19,0 | 2,4 | 5,0 | |
| 4x | 7,5 | 25,0 | 2,9 | 5,0 | |
| 4x | 9,0 | 32,0 | 3,3 | 5,0 | |
| 4x | 11,0 | 39,0 | 3,9 | 4,6 | |
| 5x | 9,0 | 40,0 | 4,3 | 5,0 | |
| 5x | 11,0 | 48,0 | 5,1 | 4,6 | |

| Mechanical locking kelly bar – Ø 355 mm | | | | | |
|---|-------------|------------|----------------|--------|--|
| elements no | length m | depth m | weight tonn | H m | |
| 4x | 7,5 | 25,0 | 2,9 | 5,0 | |
| 4x | 9,0 | 34,0 | 3,3 | 5,0 | |
| 4x | 11,0 | 38,0 | 3,9 | 4,6 | |

Standard dimension of tool connection is 130x130 mm H= kelly stub height from ground level

- **1 Undercarriage** with expandable tracks from 2.5 to 3.7 m by means of hydraulic cylinders
- **2 Turret** c/w CUMMINS QSB5.9-C diesel engine and sound proofed canopy, mounted on a 360° slew ring
- 3 Winch assembly
- **4 Parallelogram system** allowing working radius adjustment always maintaining the mast in vertical position. C/w electronic device for automatic stop
- **5 Self-erecting mast** composed by an intermediate element 11.9 m long and a top element 3.5 m long. The max torque can be applied all over the mast length
- 6 Sheave cathead
- **7 Crowd system** by means of 3.5 m hydraulic cylinder
- **8 Rotary head** with 3 drilling speeds and one high spin off speed. The max torque is obtained for each drilling speed
- **9 Telescopic kelly bar** with guide to mast, available with friction or mechanical locking type



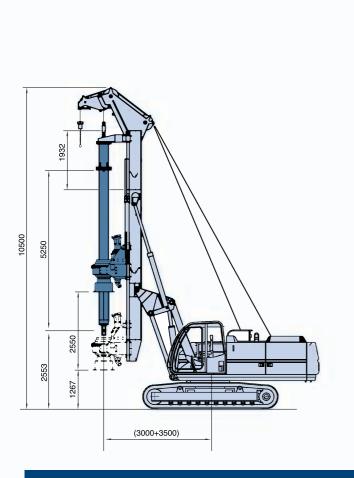


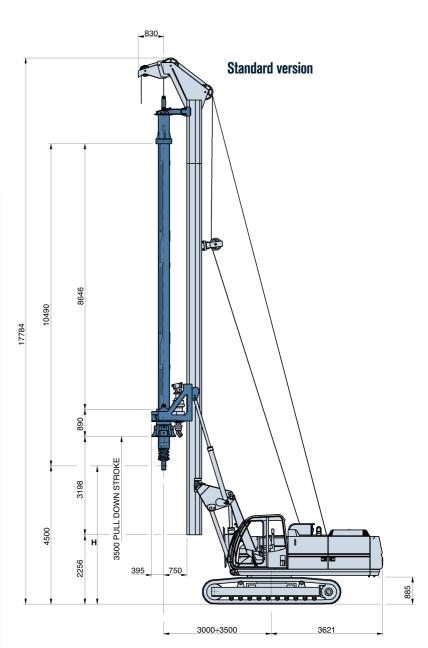
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LARGE DIAMETER BORED PILE

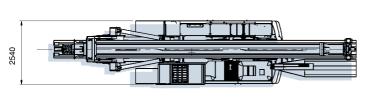
Working Condition

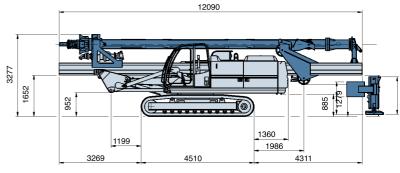
Low overhead version





Transport Condition - Standard version

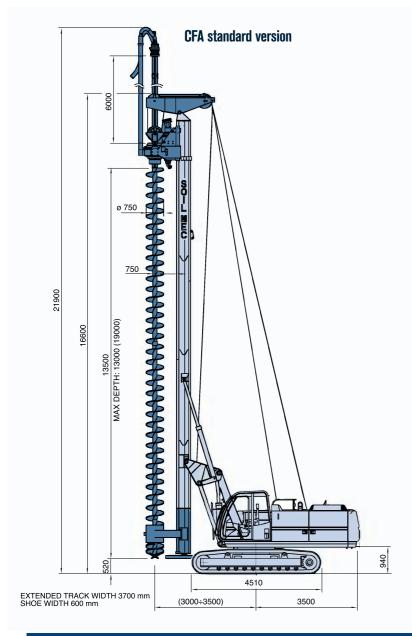


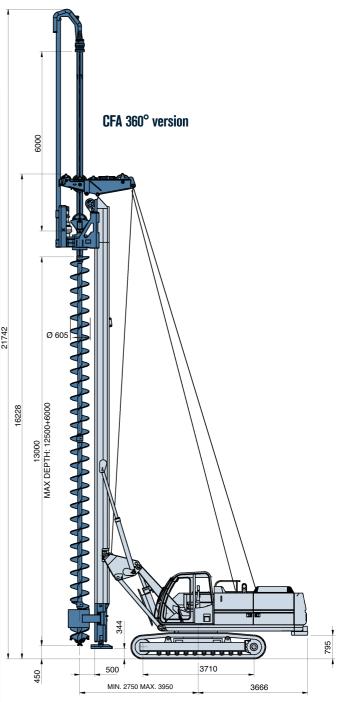


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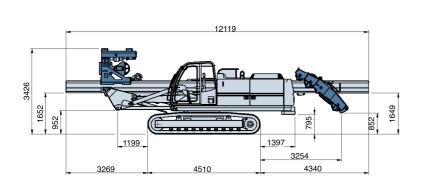
CONTINUOUS FLIGHT AUGER

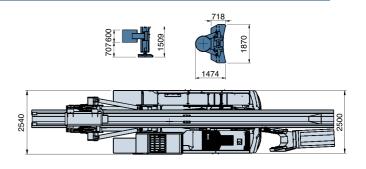
Working Condition





Transport Condition - CFA 360°















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